

# Test Report

Applicant: ANHUI HONYI INTERNATIONAL CORP.

Address: B-2106, BUSINESS BLDG., WOYE GARDEN, GANQUAN RD, SHUSHAN DISTRICT, HEFEI, CHINA

**Report on the submitted sample(s) said to be:**

Sample Name: PLSTIC KEG&PARTS

Trademark: 

Sample Description: Please refer to the following page(s).

Sample model: KL25898

Sample Model No.: KL01564, KL01588, KL04671, KL25898, KL25904, KL06835, KL06842, KL15189, KL15196, KL15219, KL15226, KL14731, KL11327, KL14748, KL11334, KL28240, KL28257, KL14755, KL22347, KL22354, KL24877, KL36054, KL19859, KL19866, KL25881, KL10788, KL14076, KL17060, KL14298, KL20312, KL13550, KL15059, KL20848, KL26505, KL27564, KL27571, KL28189, KL28219, KB02113, KB10921, KL20169, KL27144

Sample Received Date: Nov. 16, 2023

Testing Period: Nov. 16, 2023, ~ Nov. 24, 2023

**Test Requested:** As specified by client, with reference to Commission Regulation (EU) No. 10/2011 and Amendment (EU) 2016/1416 of 24 August 2016 on plastic materials and articles intended to come into contact with food.

For material: Plastics –

Overall migration test (PET)

Specific Migration of Metal (PET)

Specific Migration of Primary Aromatic Amines Test (PET)

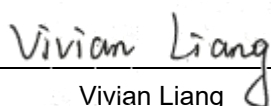
Specific migration of phthalate (PET)

Phthalate (PET)

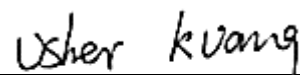
**Test Method:** Please refer to the following page(s).

**Test Result:** Please refer to the following page(s).

Checked by

  
Vivian Liang

Signed for and on behalf of BORY



Usher Kuang  
Laboratory Manager

# Test Report

No.	Sample Description	Material (Claimed by the client)
01	PLASTIC KEG body	PET

## 1. Overall migration test (For material: Plastics)

**Test Method:** With reference to EN 1186-1:2002 for selection of conditions and test methods;  
EN 1186-3:2022 evaporable simulants method.

**Conclusion:** As per Commission Regulation (EU) No. 10/2011 and Amendment (EU) 2016/1416 of 24 August 2016 on plastic materials and articles intended to come into contact with food.

### Test Results:

Simulant used	Test condition/ Equipment	MDL (mg/dm <sup>2</sup> )	Result (mg/dm <sup>2</sup> )	Maximum Permissible Limit (mg/dm <sup>2</sup> )
			01	
10% (v/v) ethanol	70°C, 2h ICP-OES	3.0	N.D.	10
3% (w/v) acetic acid		3.0	N.D.	10
20% ethanol		3.0	N.D.	10

Note: 1. mg/dm<sup>2</sup>= milligram per square decimeter

2. °C = degree Celsius

3. < = less than.

Simulant used	Test condition/ Equipment	MDL (mg/dm <sup>2</sup> )	Result (mg/dm <sup>2</sup> )	Maximum Permissible Limit (mg/dm <sup>2</sup> )
			01	
10% (v/v) ethanol	70°C, 2h ICP-OES	3.0	N.D.	10
3% (w/v) acetic acid		3.0	N.D.	10
20% ethanol		3.0	N.D.	10

Note: 1. mg/dm<sup>2</sup>= milligram per square decimeter

2. °C = degree Celsius

3. < = less than.

# Test Report

## 2. Specific Migration of Metal (For material: Plastics)

**Test Method:** With reference to EN13130-1:2004, analysis was performed by ICP-OES

**Conclusion:** As per commission regulation (EU) NO. 10/ 2011 of 14 January 2011 and Amendment (EU) 2016/ 1416 of 24 August 2016 on plastic materials and articles intended to come into contact with food.

### Test Results:

Test Item	Test condition/ Equipment	MDL (mg/kg)	Result (mg/kg)	Maximum Permissible Limit (mg/kg)
			01	
Barium (Ba)	3% Acetic Acid (W/V) Aqueous Solution,  70°C, 2h ICP-OES	0.25	N.D.	1
Cobalt (Co)		0.01	N.D.	0.05
Copper (Cu)		0.25	N.D.	5
Iron (Fe)		0.25	N.D.	48
Lithium (Li)		0.5	N.D.	0.6
Manganese (Mn)		0.25	N.D.	0.6
Zinc (Zn)		0.5	N.D.	5
Aluminum (Al)		0.1	N.D.	1
Nickel (Ni)		0.01	N.D.	0.02
<b>Conclusion</b>		/	Pass	/

Note: 1. mg/kg = milligram per kilogram of foodstuff in contact with

2. N.D. = Not Detected (< MDL)

3. MDL = Method Detection Limit

## Test Report

### 3. Specific Migration of Primary Aromatic Amines Test (For material: Plastics)

**Test Method:** Sample preparation with reference to EN 13130-1: 2004 with selection of simulant and condition, followed by analysis by UV.

**Conclusion:** As per Commission Regulation (EU) No. 10/2011 and Amendment (EU) 2016/ 1416 of 24 August 2016 on testing the migration of primary aromatic amines from polyamide kitchenware and of formaldehyde from melamine kitchenware

#### Test Results:

Simulant used	Test condition/ Equipment	MDL (mg/kg)	Result (mg/kg)	Maximum Permissible Limit (mg/kg)
			01	
3% (w/v) acetic acid	70°C, 2h UV	0.01	N.D.	0.01

Note: 1. mg/kg = milligram per kilogram of foodstuff in contact with

2. °C = degree Celsius

3. < = less than.

# Test Report

## 4. Specific migration of phthalate (For material: Plastics)

**Test Method:** With reference to EN13130-1:2004, analysis was performed by GC-MS

**Conclusion:** As per commission regulation (EU) NO. 10/ 2011 of 14 January 2011 and Amendment (EU) 2016/1416 of 24 August 2016 on plastic materials and articles intended to come into contact with food.

### Test Results:

Simulant Used: 95% Ethanol (V/M) Aqueous Solution

Test Condition: 40°C 2.0hr(s)

Test Item	CAS No.	MDL (mg/kg)	Result (mg/kg)	Maximum Permissible Limit (mg/kg)
			01	
Area/volume		-	2.0	--
Benzylbutyl Phthalate (BBP)	85-68-7	--	N.D.	30
Dibutyl Phthalate (DBP)	84-74-2	0.05	N.D.	0.3
Di (2-ethylhexy) Phthalate (DEHP)	117-81-7	0.05	N.D.	1.5
Disononyl phthalate + Disodecyl phthalate (DINP+DIDP)	68515-48-0 and 26761-40-0	0.2	N.D.	9
Diallyl Phthalate (DAP)	131-17-9	0.01	N.D.	0.01
<b>Conclusion</b>	/	/	Pass	/

Note: 1. mg/kg = milligram per kilogram of foodstuff in contact with

2. N.D. = Not Detected (< MDL)

3. MDL = Method Detection Limit

# Test Report

## 5. Phthalate (For material: Plastics)

**Test Method:** Solvent extraction, analysis was performed by GC-MS.

**Conclusion:** As per commission regulation (EU) NO. 10/ 2011 of 14 January 2011 and Amendment (EU) 2016/1416 of 24 August 2016 on plastic materials and articles intended to come into contact with food.

### Test Results:

Test Item	CAS No.	MDL (mg/kg)	Result (mg/kg)	Maximum Permissible Limit (mg/kg)
			01	
Dibutyl Phthalate (DBP)	84-74-2	0.03	N.D.	0.05
Benzylbutyl Phthalate (BBP)	85-68-7	0.03	N.D.	0.1
Bis-(2-ethylhexyl) Phthalate (DEHP)	117-81-7	0.03	N.D.	0.1
Diisononyl Phthalate (DINP)	28553-12-0/68515-48-0	0.01	N.D.	0.1
Diisodecyl Phthalate (DIDP)	2676 1-40-0/68515-49-1	0.01	N.D.	0.1
<b>Conclusion</b>	/	/	Pass	/

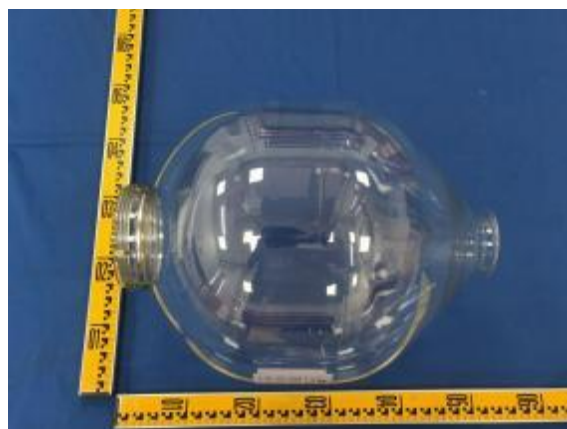
Note: 1. mg/kg = milligram per kilogram of foodstuff in contact with

2. N.D. = Not Detected (< MDL)

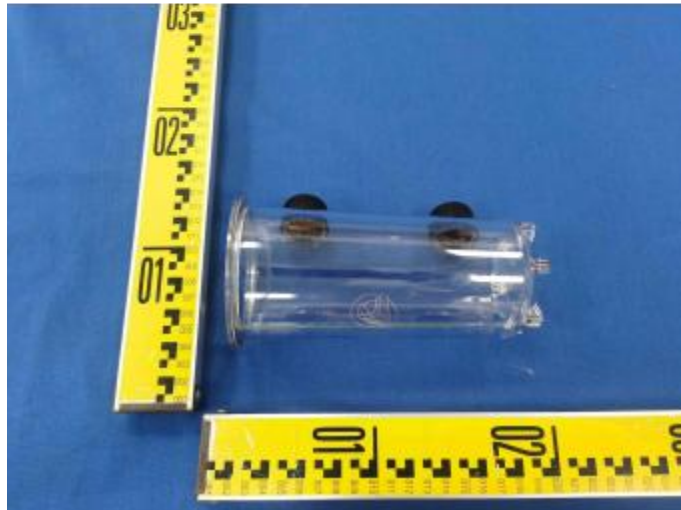
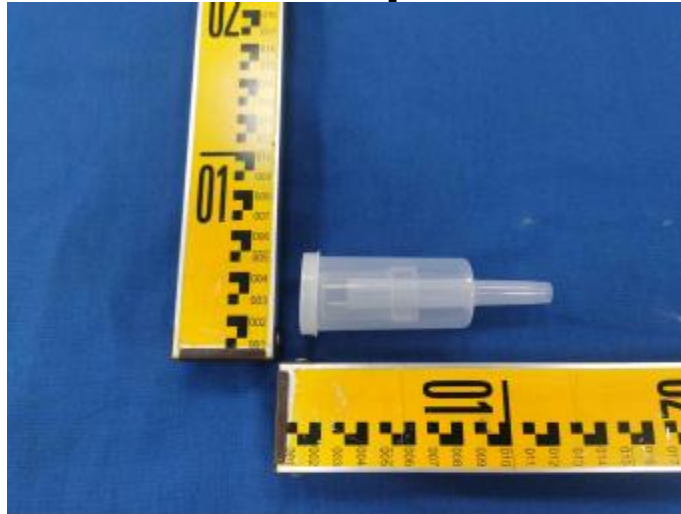
3. MDL = Method Detection Limit

# Test Report

The photo of the sample



## Test Report



\*\*\*End \*\*\*

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